

# INSTALLING YOUR TANK SAFELY

Details provided for the care of your poly tank.

When this product is installed correctly & regularly maintained, it will give you trouble free service for years to come.

## **CORRECT TANK INSTALLATION IS THE SOLE RESPONSIBILITY OF THE OWNER/OPERATOR**

(Enduraplas/Agrimaxx does not install tanks)

**IMPORTANT INFORMATION:** When full of liquid (depending on size) your tank could weigh up to 170,000 pounds. Therefore, special attention to a properly constructed and compacted base is most essential. In the rare incidence of trouble with a tank, the majority of cases can be traced to an unstable base, which will in turn void the warranty.

### **INSTALLATION STEPS**

#### **1. PREPARING THE TANK BASE:**

- **FLAT BOTTOM TANKS** must have a base consisting of concrete, compacted road base or similar material.
- **CONE BOTTOM TANKS** must be installed on a reinforced concrete base to support the cone stand properly. Tanks must be supported using Agrimaxx approved cone stands.
- All tank bases must be minimum 6" in depth, extend 18" past the edge of the tank and must be free of rocks, stones or any sharp object and foreign matter that may damage the base of the tank or stand. This base must be thoroughly compacted and be exactly level and flat in all directions under the tank. Sufficient drainage is required to prevent erosion of base.

**2. UPON DELIVERY, IT IS THE CUSTOMER'S RESPONSIBILITY TO SECURE ALL TANKS PROPERLY. CONE BOTTOM STANDS MUST BE SECURED TO CONCRETE BASE. CONE BOTTOM TANKS MUST BE SECURELY FASTENED TO THE STAND AT ALL TIMES USING THE TIE DOWN RODS SUPPLIED WITH TANK. CONTACT YOUR DEALER IF YOU NEED REPLACEMENT TIE DOWN RODS.**

**3. MAINTENANCE OF THE TANK:** Regular checking and maintenance is the Owner's responsibility and is a condition of your Warranty. Some areas to be considered are:

- Consistent inspection of base, to ensure it is not eroded or undermined.
- Do not over tighten any fittings as this can damage the thread and seal.
- Make sure tank is properly vented when bottom filling.

**FAILURE TO PROVIDE A STABLE BASE WILL VOID WARRANTY.**

